



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

D3512-041
Job Sheet 178978



Part No: D3512-041

Job Qty: 12 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 6/29/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D3512 REV.E12 IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11 ECN13-619/
REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV.E12 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	6/29/18	6/29/18	0.00	0.00	Start Up Large Fab-1		DKC 18/06/20
110	Autoweld 1	12 pcs	6/29/18	6/29/18	0.00	1.20	Automated welding		DKC 18/06/22
120	Large Fab	12 pcs	6/29/18	6/29/18	0.00	4.62	Large Fab 1		DKC 18/06/22
130	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC9		EL
140	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC5		EL
142	HandFinish	12 pcs	6/29/18	6/29/18	0.00	0.97	HandFinish4		AR JUN 26 2018
144	QC	12 pcs	6/29/18	6/29/18	0.00	0.00	QC5		38
150	Packaging	12 pcs	6/29/18	6/29/18	0.00	0.00	Packaging3-1	JK 6/10	JUL 0 2 2018
160	QC21-SA	12 Ea	6/29/18	6/29/18	0.00	0.00	QC21		21 JUL 0 4 2018

Part Op 110 - 1- AUTOWELD AS PER DWG AND QSI004 8259 HARDCOAT BATCH: 1130852
Descriptions: 142 - Coat wearplate with rockguard as per Dwg and note #10 Batch: 138842

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	12 Ea (1 ea)	90-Start up Operation	3061066 (5)
D3512-3	Spacer	12 Ea (1 ea)	90-Start up Operation	3065702 (7)
				3079004 (8)
				3045028 (4)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3512-1	12	17	0
	D3512-3	12	31	0

Part Specifications

I not be found.

Plex 6/11/18 12:22 PM Dart.lajeunesse.marie



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Container No: S082568



Part: D3512-041

Job No: 178978

Serial No/Batch: S082568

Revision: E12

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					